



Westland Corporation

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DATA REQUIREMENTS FOR UPSIZING INJECTION MOLDING MACHINE

Date:
Customer:
Address:
City, State & Zip:

Customer Contact:
Phone Number:
Fax Number:
Email:

MACHINE SPECIFICATIONS:	
Manufacturer:	
Shot Capacity (ounces):	
Clamp Force (tons):	
Model & Year:	
Length of Injection Stroke:	
Rated Maximum Injection Pressure (psi):	
Bore Diameter:	
Overall Length of Barrel:	
Screw L/D Ratio:	
Length Screw Shank Extends Back From Cylinder When Screw Is In The Forward Position:	
Distance Injection Unit Sled May Be Moved To Allow For Lengthened Barrel:	
UPSIZING REQUIREMENTS:	
Shot Capacity (ounces):	
Bore Diameter:	
RESINS TO BE PROCESSED AND DENSITY:	
OTHER REQUIREMENTS AND REASON FOR UPSIZING:	